

Name	MEMORY MEMORIE PREZIOSE CALCE A SPATOLA (Colori Pastello)
Description Main Features	Lime putty base finish providing a marbled effect - Mildew resistant - Transpirant - Disinfectant
Baldini Tecnicolor	Memorie Preziose Calce a Spatola can be coloured using Oxide Colouring Pastes and Baldini Tecnicolor Ossidi Tintometric machines or Univesal Colouring Pastes and Baldini Tecnicolor Edilizia.
Classification (UNI 8681)	E. 2/4.C.O.A.2.SA Water soluble, single component, physically drying, opaque, lime based, Stucco for base coats and finishes.
Application Cycle	Mineral surfaces must be perfectly clean, uniform and without any traces of old paint. Repairs must only be made using lime based products or cement temper. NEW MINERAL SURFACES New surfaces that are uniform, completely clean and dry do not need any preparation. If cured, plaster must be thoroughly soaked using clean water. OLD AND DEGRADED SURFACES Clean the surface completely, removing any trace of old paint and/or plaster, dirt, grease, etc. by brushing down, sanding, or steam cleaning as required. For surfaces requiring smoothing or patching, best results are obtained by smoothing the entire surface with an Intonachino type plaster. APPLICATION TECHNIQUE Cloudy effect Float the first coat of Calce a Spatola over a completely smooth surface, using a stainless steel float, and allow to dry for about 12 hours. If necessary, lightly sand the resulting surface. Carry out 2 or 3 layers of Calce a Spatola in alternate directions in order to obtain a mottled smooth surface. The size of float to be used depends on the width of mottling required. When work has been completed, before the surface is completely dry, buff using the same stainless steel float that has been carefully cleaned. Cera per Stucco Veneziano can be used to shine the surface some days after completing the application cycle (indoors only). Encaustic effect Spread a coat of Intonachino using a stainless steel trowel and level using a sponge-covered trowel to create a plaster type even surface. Leave to dry for 24 hours and proceed to apply Calce a Spatola as described above.
Practical advice	Keep away from the cold – close the container tightly after use. When applying this product that surface must be sufficiently damp. Do not apply to surfaces subject to rising damp. Do not apply in direct sunlight, or on windy or very hot days. Slight hues and shadows in the colour (lighter and darker patches) are aesthetic characteristics. When working on very old plaster use the product very diluted, using up to five coats. Due to the natural composition of this product, the final colour will depend on the weather conditions and absorption of the plaster. New plaster must be uniformly cured. New repairs must be left to cure completely. On completing work, clean the tools used with water. Since this is a natural product, under-baked and non-hydrated fragments may be found in it. Ambient and surface conditions: Ambient Temperature: min. 10°C / max 35°C; Ambient Relative Humidity: < 75%; Surface Temperature : min. 10°C / max 35°C
Safety precautions	<ul style="list-style-type: none">• Keep the drum tightly closed, upside down and away from the cold.• This product is highly alkaline. Protect your eyes when using it. In case of accidental contact, wash your eyes with abundant water and consult your doctor.• Requires labelling (Leg. Decree N°52 dated 03-02-1997 and subsequent amendments).• Instructions for use are contained on the relevant safety schedule.• Empty containers or those that contain traces of the product must be disposed of in accordance with local regulations.

Tender item

Application of MEMORIE PREZIOSE CALCE A SPATOLA with an average consumption of _____ l per sq. m, to be applied in two coats at a cost of € _____ per sq. m, including materials and labour and excluding scaffoldings and surface dressing.

Specifications and other technical information

Method

Main Data at 20°C and 60% Relative Humidity

Coat finish and aspect

Density g/ml	BVL 007 (UNI 8910)	1.480 ÷ 1.520
Brookfield viscosity cps	BVL 021 (ASTM D 2196)	Paste
Calculated spreading rate sq.m/l	BVL 052 (ISO 7254)	0,5 ÷ 1 sqm/kg 0,75 – 1,5 sqm/lt
Recommended dry film thickness microns per coat	BVL 056 (ASTM D 1186)	About 1,0 m
Flash point °C	BVL 046 (UNI 8909)	Not flammable
Shelf life (in cool and dry place)	BVL 064 (UNI 10154)	At least 36 months
Resistance to spreading of water S _D (dry film thickness 1,0 mm)	BVL 099 (DIN 52615)	0,085 m
Diffusion of water vapour WDD (dry film thickness 1,0 mm)	BVL 099 (DIN 52615)	234 g/m ² in 24 h
Hard dry hrs	BVL 033	24
Dry to recoat hrs	BVL 037	12 ÷ 24
Exteriors / Interiors		Yes / Yes
Colours		White
Binder		Lime
Tool cleaner		Water
Thinner		-
Spatula application	BVL 063	Ready to use

This information is based on our best technical and practical knowledge. However, since the actual conditions in which the products are used beyond our direct control, we provide no guarantee as to effectiveness of the advice and suggestions contained herein. If in doubt, it is advisable to conduct preliminary tests and/or call our technical service.

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